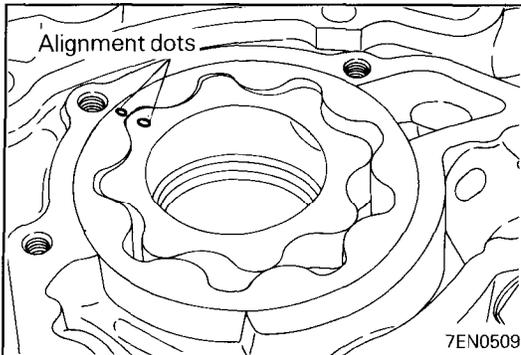
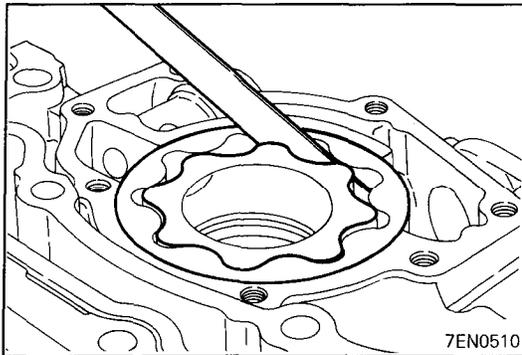
**REMOVAL SERVICE POINT****◊A◊ OIL PAN REMOVAL**

- (1) Knock the special tool deeply between the oil pan and the cylinder block.
- (2) Hitting the special tool on the side, slide it along the oil pan to remove it.

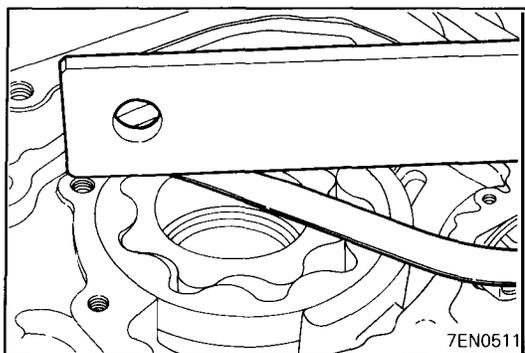
**◊B◊ OUTER ROTOR / INNER ROTOR REMOVAL**

- (1) Make alignment dots on the outer and inner rotors for reference in reassembly.

**INSPECTION****OIL PUMP**

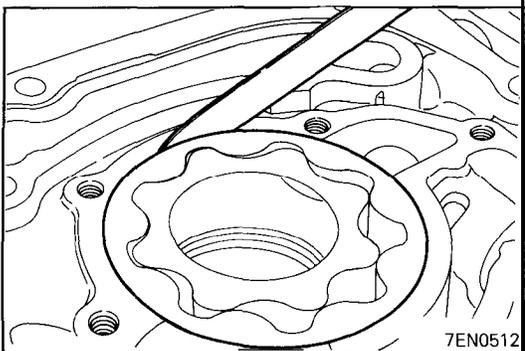
- (1) Check the tip clearance.

**Standard value: 0.03 – 0.08 mm (.0012 – .0031 in.)**



- (2) Check the side clearance.

**Standard value: 0.04 – 0.10 mm (.0016 – .0039)**



- (3) Check the body clearance.

**Standard value: 0.10 – 0.18 mm (.0040 – .0070)**  
**Limit: 0.35 mm (.0138)**